Printing date 05/18/2016 Reviewed on 05/18/2016

1 Identification

- · Product identifier
- · Trade name:
- · Article number: 2312
- · Application of the substance / the mixture Water treatment
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:
- · Information department: Product safety department.
- · Emergency telephone number:

2 Hazard(s) identification

· Classification of the substance or mixture



GHS08 Health hazard

Repr. 2 H361 Suspected of damaging fertility or the unborn child.



GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

- · Label elements
- · GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

- · Hazard pictograms GHS05, GHS07, GHS08
- · Signal word Danger
- · Hazard-determining components of labeling:

2-diethylaminoethanol

Cyclohexylamine

morpholine

· Hazard statements

Harmful if swallowed.

Causes severe skin burns and eye damage.

Suspected of damaging fertility or the unborn child.

· Precautionary statements

Do not breathe dust.

Wear protective gloves/protective clothing/eye protection/face protection.

Do not eat, drink or smoke when using this product.

Do not handle until all safety precautions have been read and understood.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF ON SKIN: Wash with plenty of water.

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Safety Data Sheet acc. to OSHA HCS

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Trade name:

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 3Fire = 1Reactivity = 0

· HMIS-ratings (scale 0 - 4)



*3 Health = *3 Fire = 1

REACTIVITY 0 Reactivity = 0

- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:			
532-32-1	Sodium benzoate	50-100%	
100-37-8	2-diethylaminoethanol	10-25%	
110-91-8	morpholine	10-25%	
108-91-8	Cyclohexylamine	10-25%	

4 First-aid measures

- · Description of first aid measures
- · General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact:

DO NOT DELAY!

Immediately rinse with water.

If skin irritation continues, consult a doctor.

· After eye contact:

DO NOT DELAY!

Check for and remove any contact lenses.

Rinse opened eye for several minutes under running water. Then consult a doctor.

· After swallowing:

DO NOT DELAY!

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; immediately call for medical help.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

- · Information for doctor: Treat symptomatically and supportively.
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

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Trade name:

(Contd. of page 2)

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· Special hazards arising from the substance or mixture

During heating or in case of fire poisonous gases are produced.

- · Advice for firefighters
- · Protective equipment:

Do not inhale explosion gases or combustion gases.

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Avoid formation of dust.

Ensure adequate ventilation

Wear protective equipment. Keep unprotected persons away.

- Environmental precautions: Do not allow to penetrate the ground/soil.
- · Methods and material for containment and cleaning up:

Pick up mechanically.

Send for recovery or disposal in suitable receptacles.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product.

Safety showers and eye wash facilities should be available at the work area.

Prevent formation of dust.

Ensure good ventilation/exhaustion at the workplace.

- Information about protection against explosions and fires: Keep respiratory protective device available.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: Prevent any seepage into the ground.
- · Information about storage in one common storage facility: Store away from oxidizing agents.
- · Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

None

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see item 7.

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Trade name:

(Contd. of page 3)

· Control parameters

· Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

100-3	100-37-8 2-diethylaminoethanol				
PEL	Long-term value: 50 mg/m³, 10 ppm Skin				
REL	Long-term value: 50 mg/m³, 10 ppm Skin				
TLV	Long-term value: 9.6 mg/m³, 2 ppm Skin				
110-91-8 morpholine					
PEL	Long-term value: 70 mg/m³, 20 ppm Skin				
REL	Short-term value: 105 mg/m³, 30 ppm Long-term value: 70 mg/m³, 20 ppm Skin				
TLV	Long-term value: 71 mg/m³, 20 ppm Skin				
108-9	108-91-8 Cyclohexylamine				
REL	Long-term value: 40 mg/m³, 10 ppm				
TLV	Long-term value: 41 mg/m³, 10 ppm				

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- \cdot General protective and hygienic measures:

Do not breath dust

Do not eat, drink, smoke or sniff while working.

Take note of assigned Workplace Exposure Limits.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Pregnant women should strictly avoid inhalation or skin contact.

A safe system of work must be formulated and followed to ensure that workers who may be pregnant or breastfeeding do not come into direct contact with the product.

· Breathing equipment:

Use suitable respiratory protective device in case of insufficient ventilation.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the

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Trade name:

(Contd. of page 4)

resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

· Body protection:

Impervious protective clothing

Body protection must be chosen depending on product properties, activity and possible exposure.

Physical and chemical propert	ties			
· Information on basic physical and chemical properties				
General Information				
Appearance:				
Form:	Solid			
Color:	Whitish			
· Odor:	Amine-like			
· Odor threshold:	Not determined.			
pH-value (40 g/l) at 20 $^{\circ}$ C (68 $^{\circ}$ F):	10.5			
· Change in condition				
Melting point/Melting range:	Undetermined.			
Boiling point/Boiling range:	Undetermined.			
· Flash point:	>93 °C (>199 °F)			
· Flammability (solid, gaseous):	Not determined.			
· Ignition temperature:				
Decomposition temperature:	Not determined.			
· Auto igniting:	Product is not selfigniting.			
Danger of explosion:	Product does not present an explosion hazard.			
· Explosion limits:				
Lower:	Not determined.			
Upper:	Not determined.			
· Vapor pressure:	Not applicable.			
· Density at 20 °C (68 °F):	1.2 g/cm ³ (10.014 lbs/gal)			
· Relative density	Not determined.			
· Vapor density	Not applicable.			
· Evaporation rate	Not applicable.			
· Solubility in / Miscibility with				
Water:	Soluble.			
· Partition coefficient (n-octanol/wate	r): Not determined.			
· Viscosity:				
Dynamic:	Not applicable.			
Kinematic:	Not applicable.			

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· Other information

No further relevant information available.

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- · Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

· Possibility of hazardous reactions

The product is a strong base, it reacts violently with acid and is corrosive. Reacts violently with strong oxidants causing fire hazard.

Reaction with nitrosating agents (e.g. nitrites, nitrous acid, nitrous gases) can release cancerogenic nitrosamines.

- · Conditions to avoid No further relevant information available.
- · Incompatible materials:

Strong oxidising agents.

Strong acids.

· Hazardous decomposition products:

Carbon monoxide and carbon dioxide

Nitrogen oxides (NOx)

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · Primary irritant effect:
- · on the skin: Caustic effect on skin and mucous membranes.
- · on the eye:

Strong caustic effect.

Strong irritant with the danger of severe eye injury.

· Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Corrosive

Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

ROUTES OF EXPOSURE: The component substances can variously be absorbed into the body by inhalation, through the skin and by ingestion.

EFFECTS OF SHORT-TERM EXPOSURE: The product is corrosive to the eyes, the skin and the respiratory tract. Corrosive on ingestion.

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

US

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Trade name:

(Contd. of page 6)

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability The organic portion of the product is biodegradable.
- · Behavior in environmental systems:
- · Bioaccumulative potential Product is not expected to bioaccumulate.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system. Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Recommended Hierarchy of Controls:

- Minimise waste;
- Reuse if not contaminated;
- Recycle, if possible; or
- Safe disposal (if all else fails).

Contact waste processors for recycling information.

Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

- · Uncleaned packagings:
- · Recommendation:

Container remains hazardous when empty. Continue to observe all precuations.

Containers, even those that are "empty," may contain residues that can develop flammable vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

· Recommended cleansing agent: Water, if necessary with cleansing agents.

· UN-Number	
· DOT, ADR, IMDG, IATA	UN3263
· UN proper shipping name	
· DOT	Corrosive solid, basic, organic, n.o.s. (Morpholin
	Cyclohexylamine)
· ADR	3263 Corrosive solid, basic, organic, n.o.s. (Morpholin
	Cyclohexylamine)
· IMDG, IATA	CORROSIVE SOLID, BASIC, ORGANIC, N.O.S
,	(MORPHOLINE, CYCLOHEXYLAMINE)

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Trade name:

(Contd. of page 7)

· Transport hazard class(es)

 \cdot DOT



· Class 8 Corrosive substances

· Label

· ADR, IMDG, IATA



· Class 8 Corrosive substances

· Label 8

· Packing group

· DOT, ADR, IMDG, IATA

• Environmental hazards: Not applicable.

· Special precautions for user Warning: Corrosive substances

· Danger code (Kemler): 88

EMS Number: F-A,S-B
 Segregation groups Alkalis
 Stowage Category B

• **Segregation Code** SG35 Stow "separated from" acids.

· Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code Not applicable.

• **Transport/Additional information:** Not dangerous according to the above specifications.

 \cdot ADR

· Excepted quantities (EQ) Code: E2

Maximum net quantity per inner packaging: 30 g Maximum net quantity per outer packaging: 500 g

· IMDG

· Limited quantities (LQ) 0

· Excepted quantities (EQ) Code: E0

Not permitted as Excepted Quantity

· UN "Model Regulation": UN 3263 CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.

(MORPHOLINE, CYCLOHEXYLAMINE), 8, II

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara
- · Section 355 (extremely hazardous substances):

108-91-8 Cyclohexylamine

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All ingredients are listed.

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Trade name:

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· Cancerogenity categories

· EPA (Environmental Protection Agency)

None of the ingredients is listed.

· TLV (Threshold Limit Value established by ACGIH)

108-91-8 Cyclohexylamine

A4

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

- · Hazard pictograms GHS05, GHS07, GHS08
- · Signal word Danger

· Hazard-determining components of labeling:

2-diethylaminoethanol

Cyclohexylamine

morpholine

· Hazard statements

Harmful if swallowed.

Causes severe skin burns and eye damage.

Suspected of damaging fertility or the unborn child.

 $\cdot \ Precautionary \ statements$

Do not breathe dust.

Wear protective gloves/protective clothing/eye protection/face protection.

Do not eat, drink or smoke when using this product.

Do not handle until all safety precautions have been read and understood.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF ON SKIN: Wash with plenty of water.

· National regulations:

Class	Share in %	
NK	12.5	

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Date of preparation / last revision 05/18/2016 / -
- · Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

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Trade name:

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit LC50: Lethal concentration, 50 percent BEI: Biological Exposure Limit

Acute Tox. 4: Acute toxicity – Category 4 Skin Corr. 1B: Skin corrosion/irritation – Category 1B Eye Dam. 1: Serious eye damage/eye irritation – Category 1 Repr. 2: Reproductive toxicity – Category 2